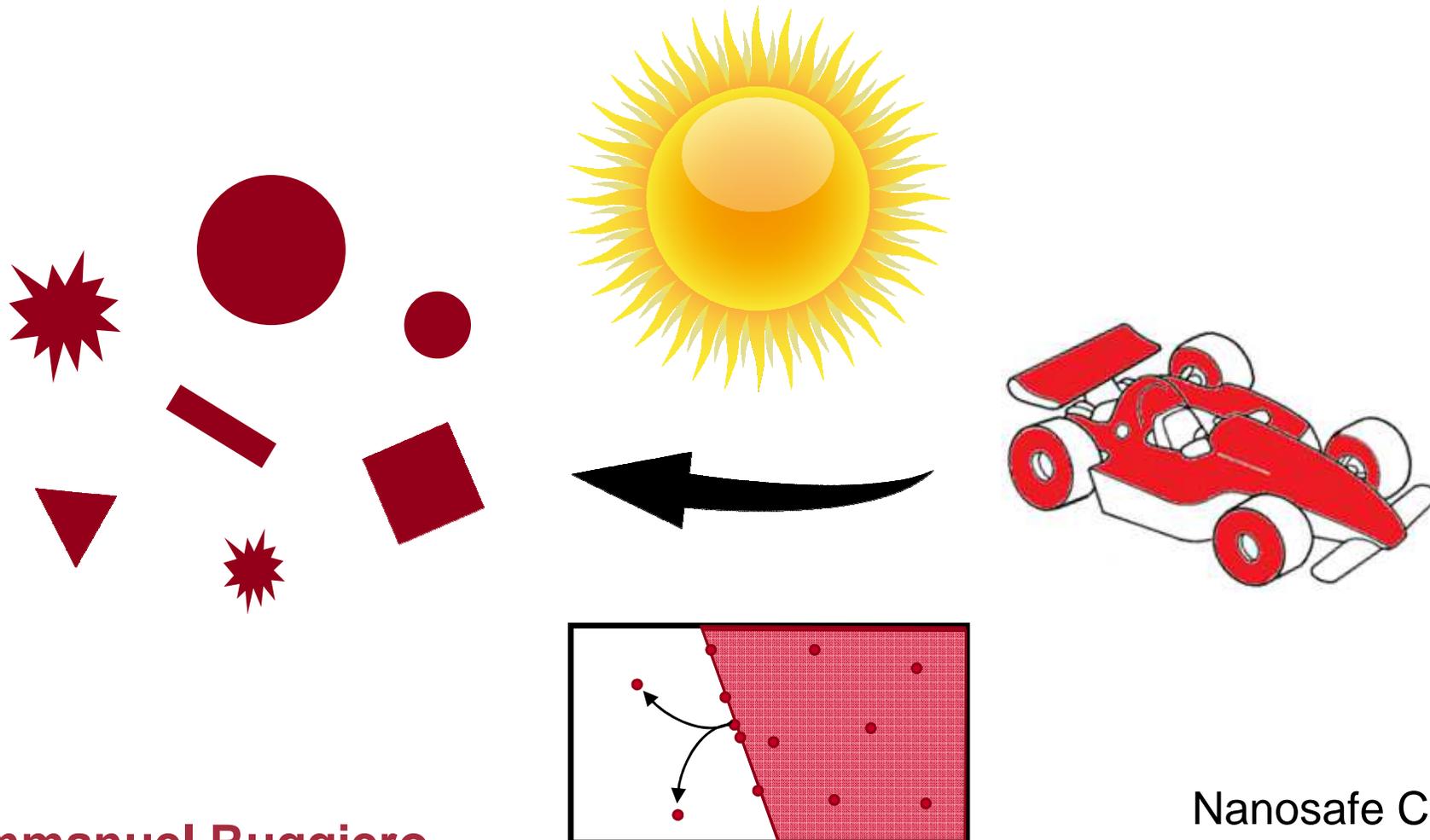


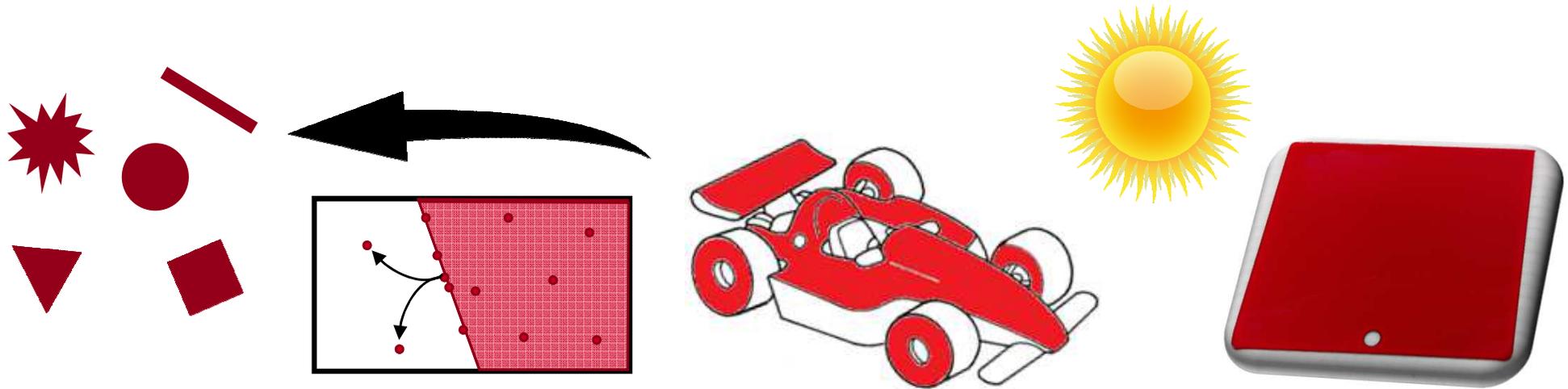
NANORELEASE FROM AUTOMOTIVE COATINGS HIGHLIGHTS SIMILARITY OF (NANO) PIGMENT EMISSION DESPITE THEIR DIFFERENT CHARACTERISTICS



Emmanuel Ruggiero

Nanosafe Conference
07.11.2018

Release from nano-enabled coatings: How NM characteristics modulate the emission?



DPP

Fe_2O_3

CuPhtalo



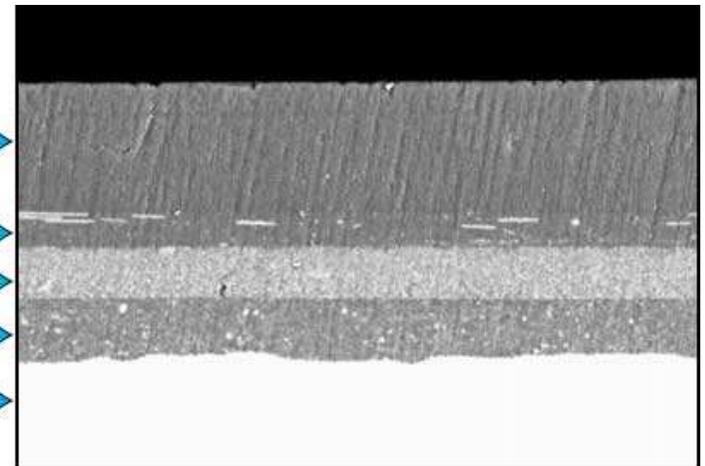
Clearcoat ~60 microns

Basecoat ~18 microns

Primer ~25 microns

Electrocoat ~25 microns

Substrate

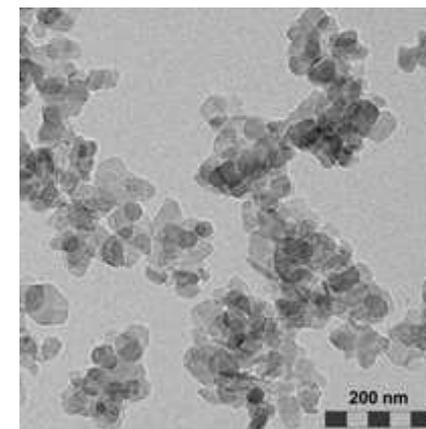
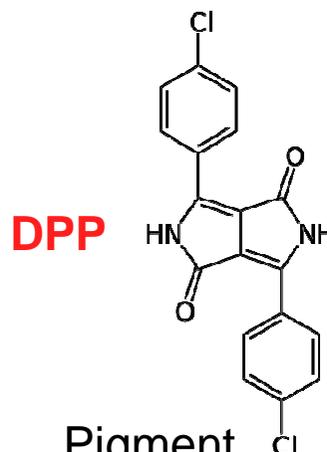


Organic Nano Pigment: **DPP**

Diketopyrrolopyrrole dye



In acrylic-polyester coating (A)

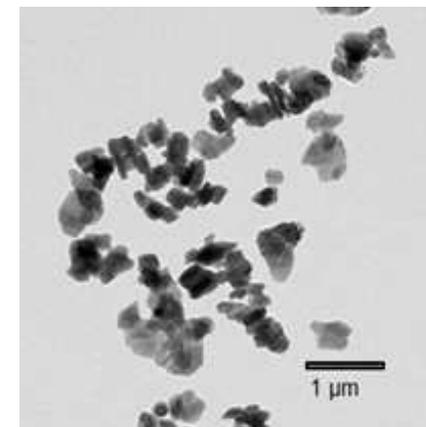


DPP nano
(size ~ 40nm)



In alkyd-melamine coating (B)

Different forms of DPP influence the final chromatic properties

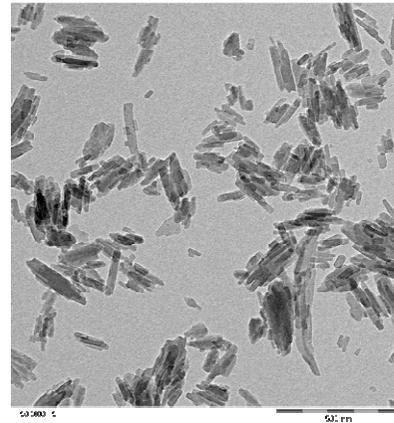


DPP non-nano and DPP coated
(size ~ 230nm)

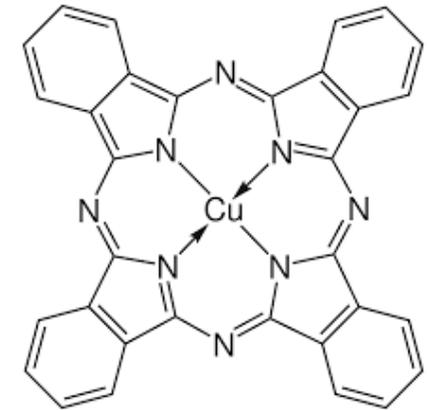
Inorganic Pigments: **CuPhtalo** & **Fe₂O₃**



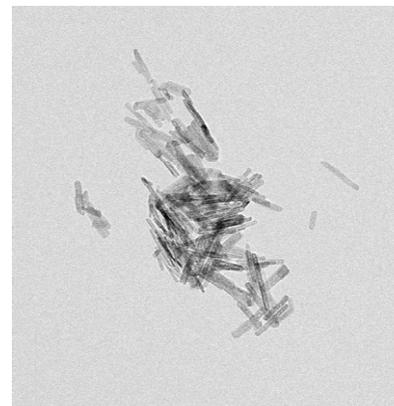
Pigment content 3% in acrylic-polyester coating (A)



(size ~ 17 nm)



Cu-Phtalocyanine



(size ~ 9 nm)

Fe₂O₃

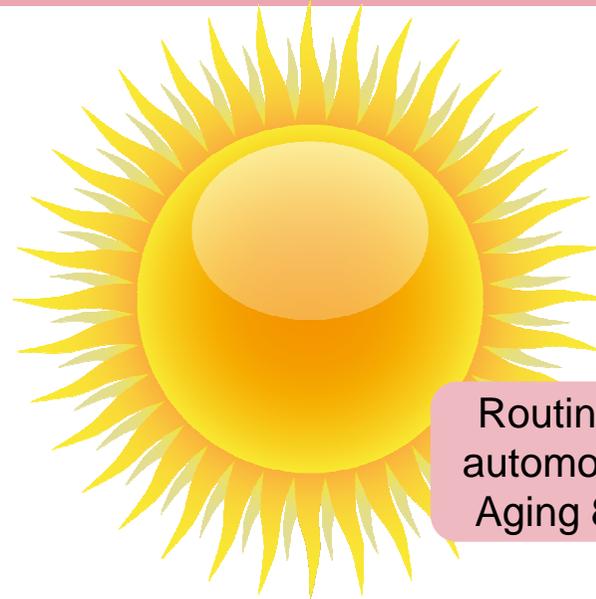
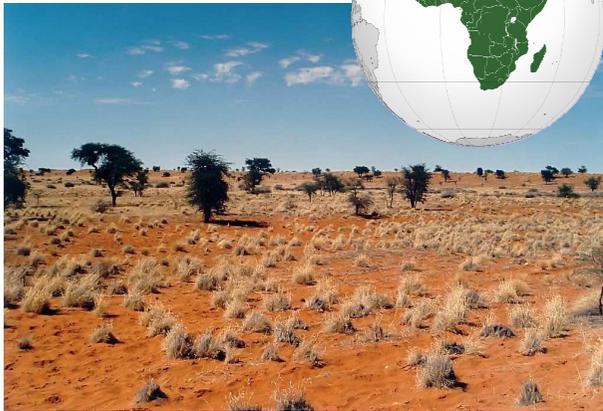
Control plate: no pigment

Reference plate:
acrylic-polyester coating (A)



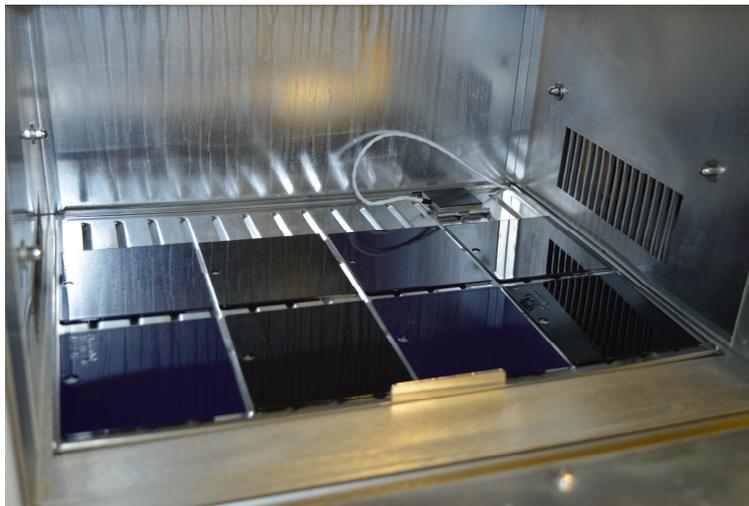
Artificial aging: Kalahari protocol

Kalahari desert



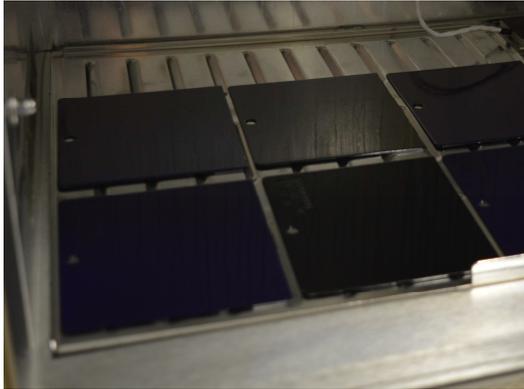
Conditions:
UV 65 W/m² within 300-400 nm
Temperature 90°C
3 months

Routine protocol for
automotive industries
Aging 8 times faster

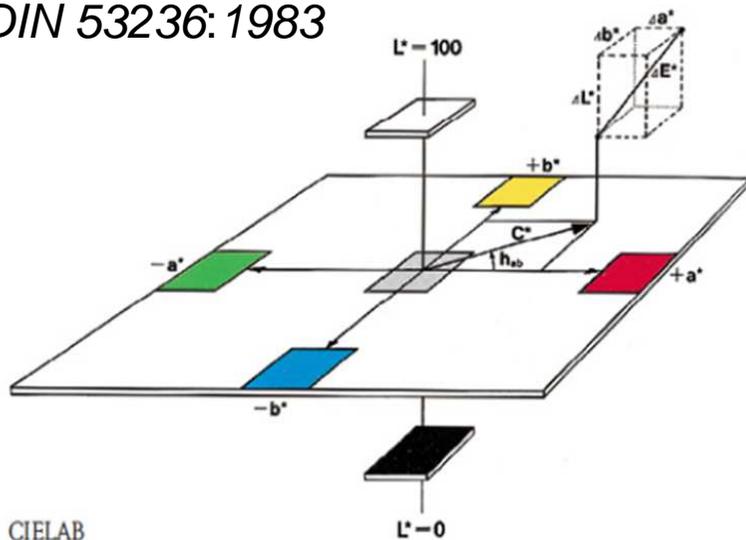


Suntest XLS+ climate chamber

Colorimetric evaluation

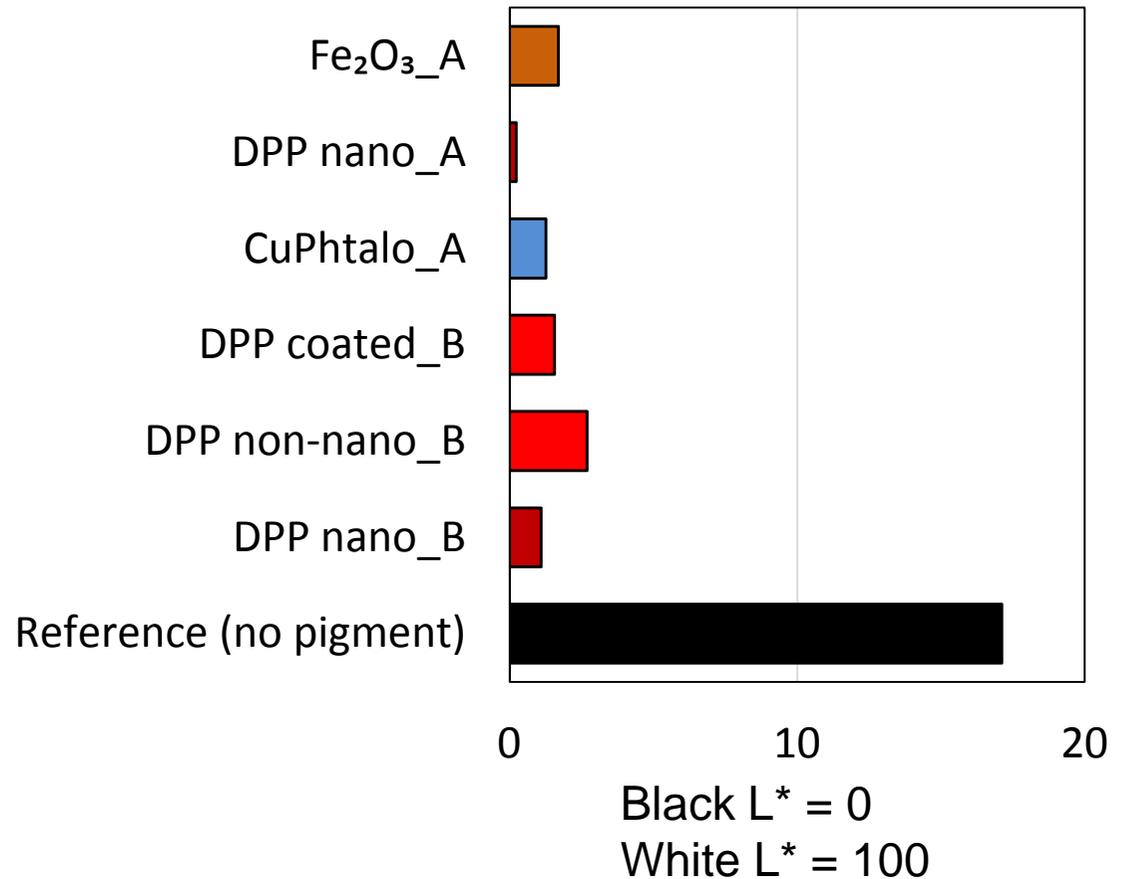


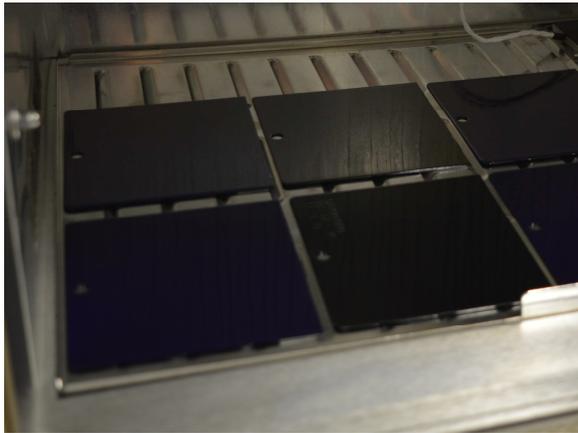
L*a*b* color space method
DIN 53236:1983



CIELAB

2 Month Change in Lightness (dL*)





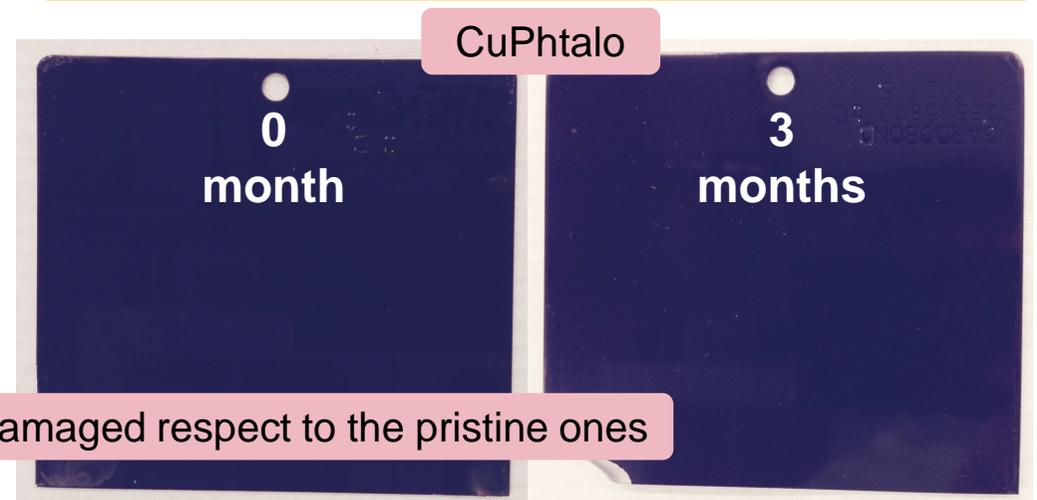
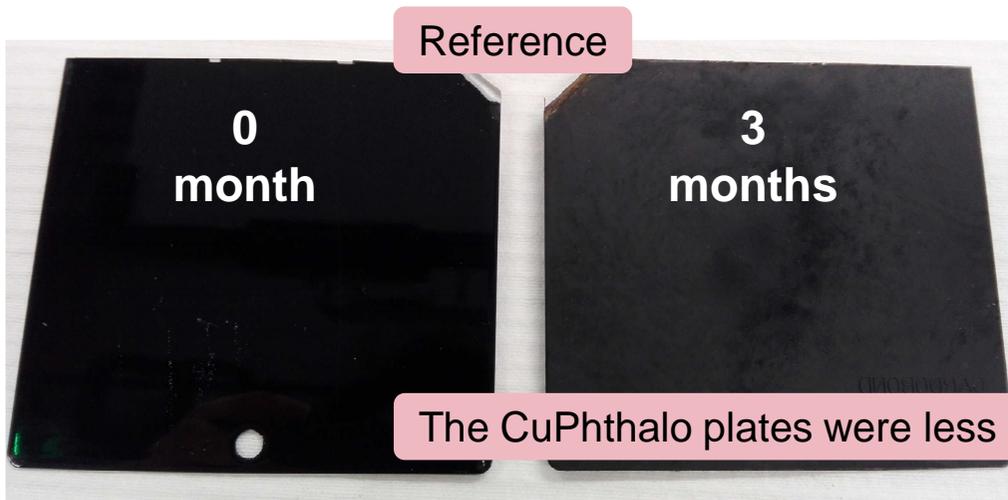
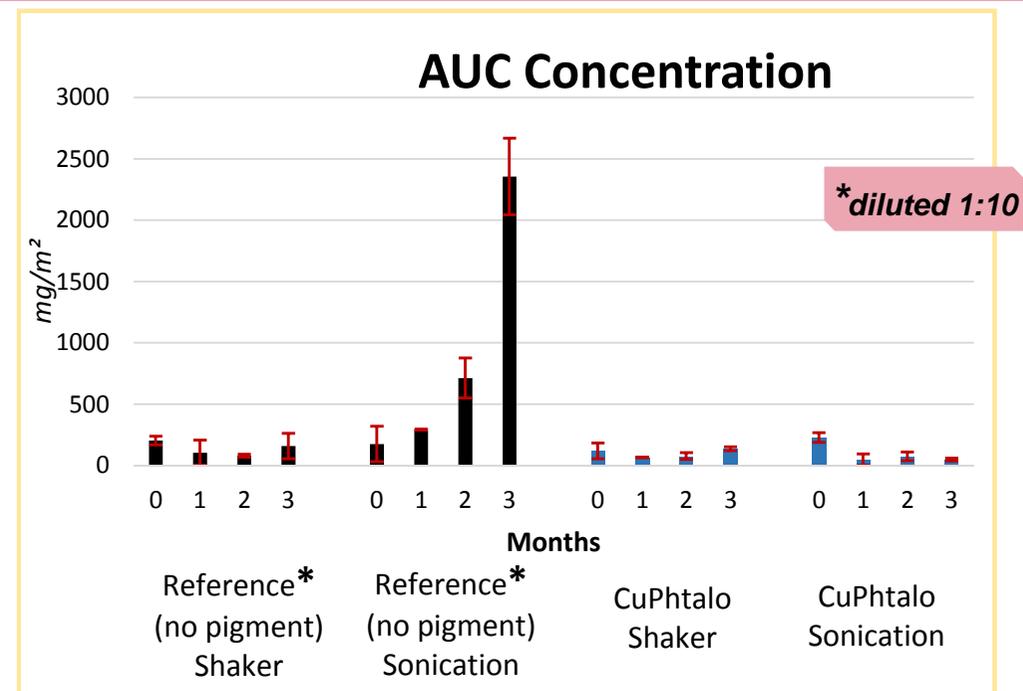
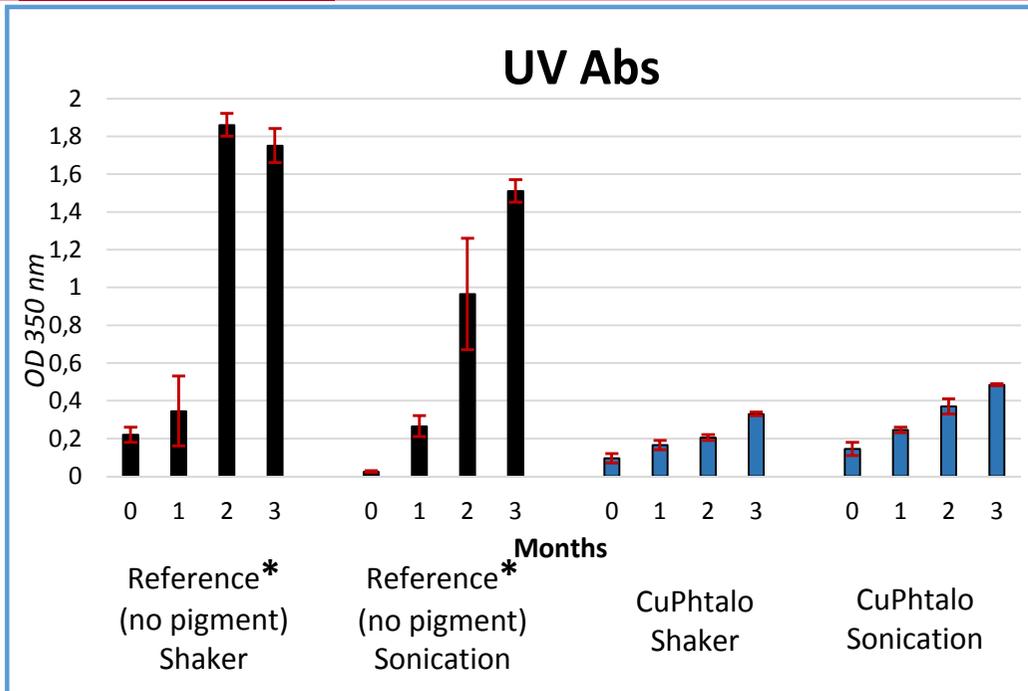
Plates were immersed in water and subjected to **shaking** (12h) or bath **sonication** (1h)



For each 12-mL aliquot apply the following analyses:

- **TEM** “check which structures are observed”
 - place drop on TEM grid, evaporate water.
- **ICP-MS** “tracer elements of embedded NMs”.
 - with acid digestion of any released fragments
- de-agglomeration by addition of SDS to 0.5g/L.
- **UV-Vis** “absorption/turbidity of leaching medium”
- **Analytical UltraCentrifuge** “absorption in size range 10nm – 20µm”

CuPhthalo and reference plates release in Coating-A



The CuPhthalo plates were less damaged respect to the pristine ones

Reference plate evolution over months



**0
month**

**1
month**

**2
months**

**3
months**

After 2 month
the topcoat
was completely
detached from
the steel plate

TEM: reference plate release (Coating-A)

0 month
weathering +
1h sonication

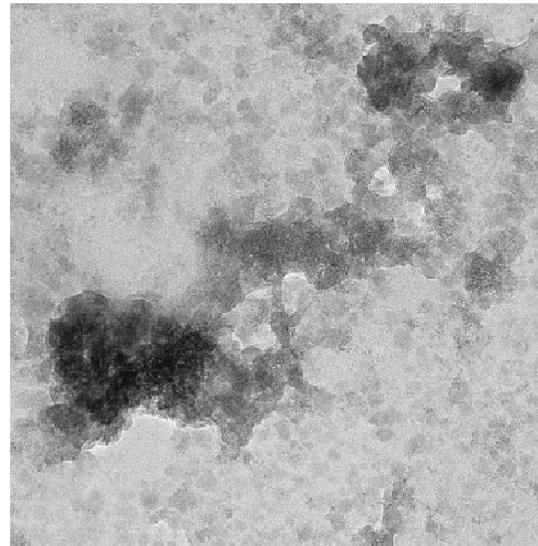


Abb.: 1.09

200 nm

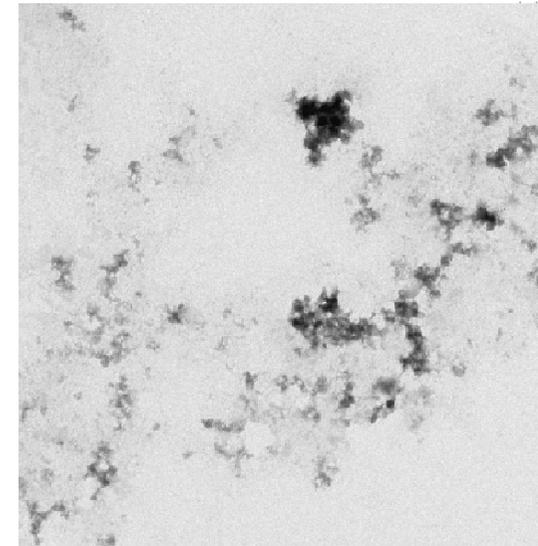


Abb.: 1.07

1 μm

3 months
weathering +
1h sonication

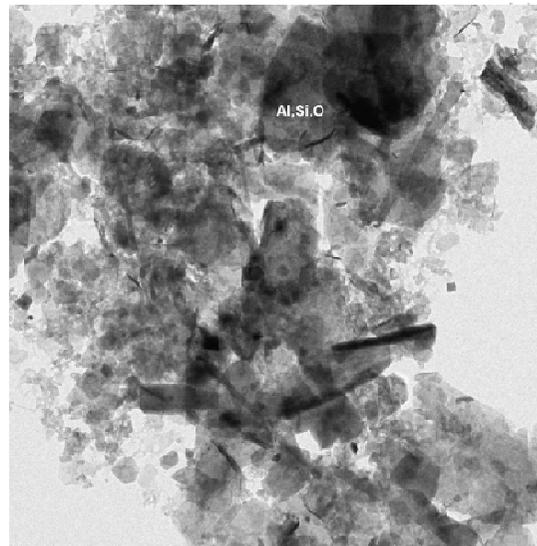


Abb.: 4.03

1 μm

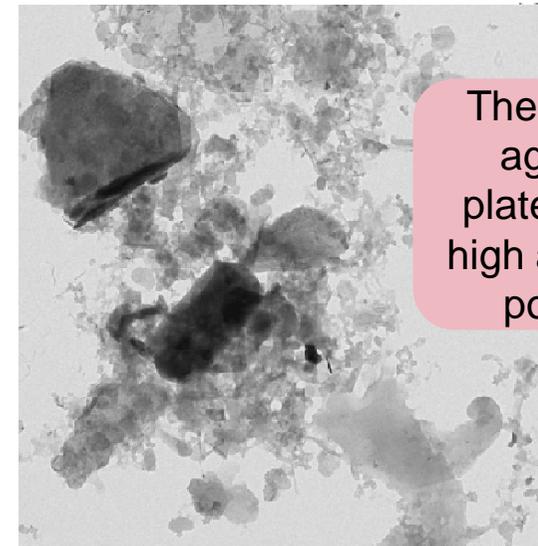


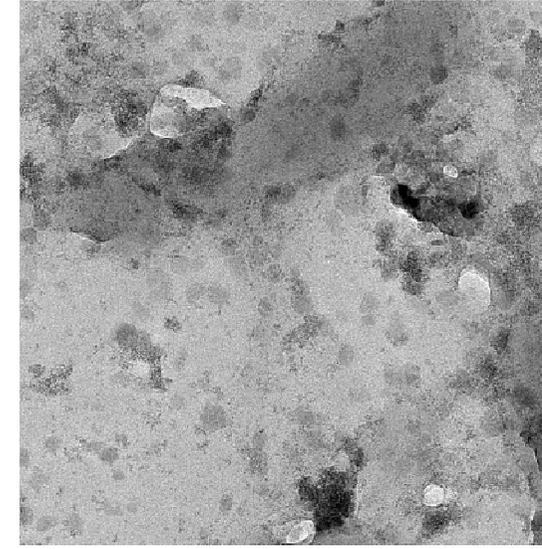
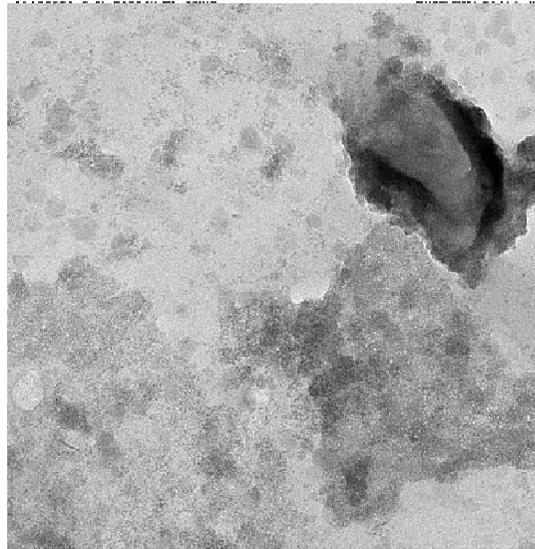
Abb.: 4.04

1 μm

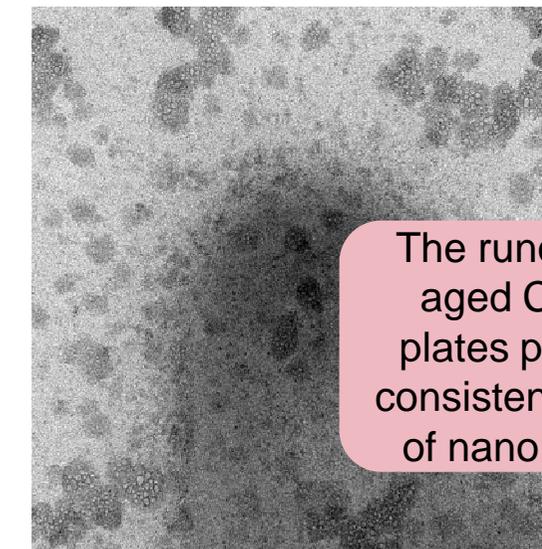
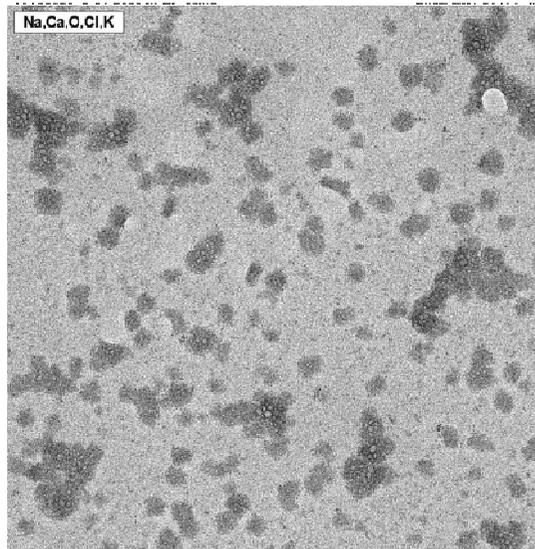
The runoff water of aged reference plates displayed a high amount of micro polymer debris

TEM: CuPhthalo plate release (Coating-A)

0 month
weathering +
1h sonication



3 months
weathering +
1h sonication



The runoff water of aged CuPhthalo plates presented a consistent population of nano fragments

Nano Pigments release in Coating-A after 2 month aging

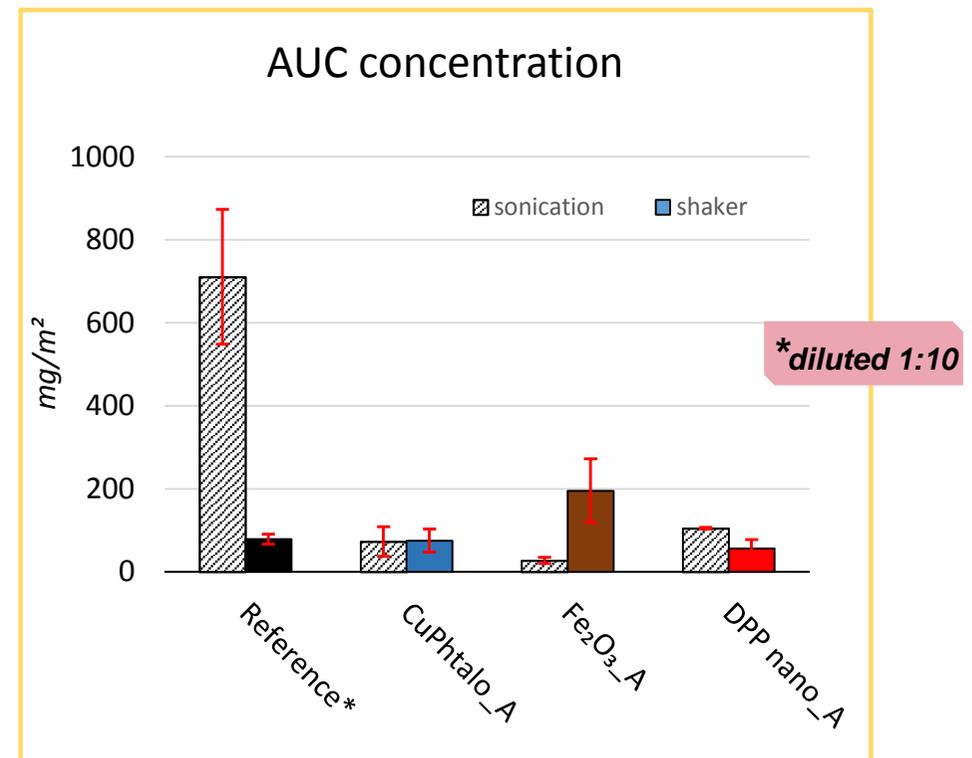
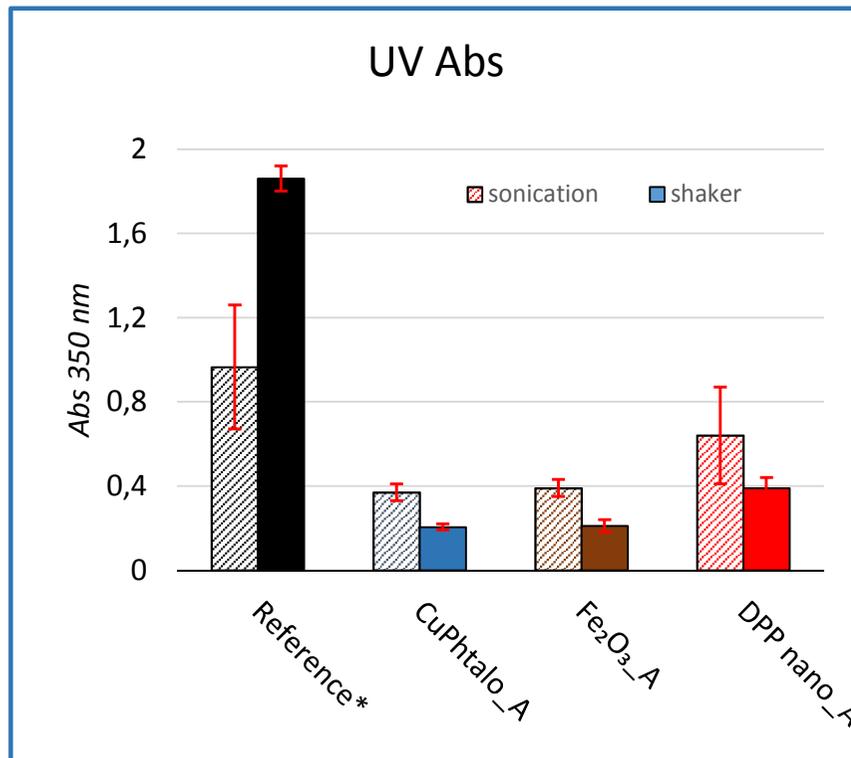
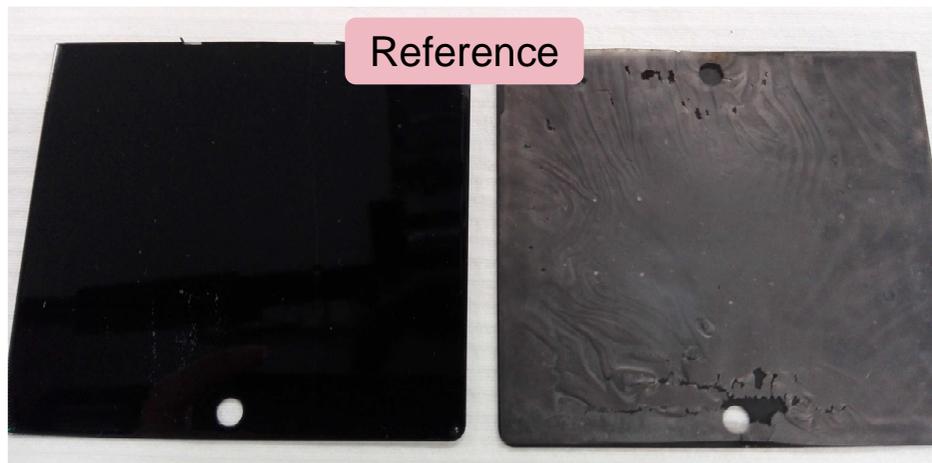


Plate evolution over months

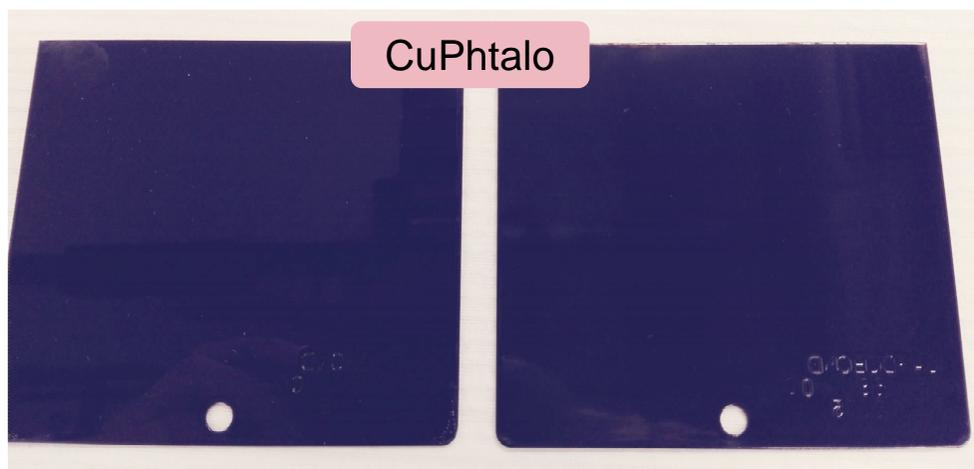
0
month

2
months



0
month

2
months



0
month

2
months

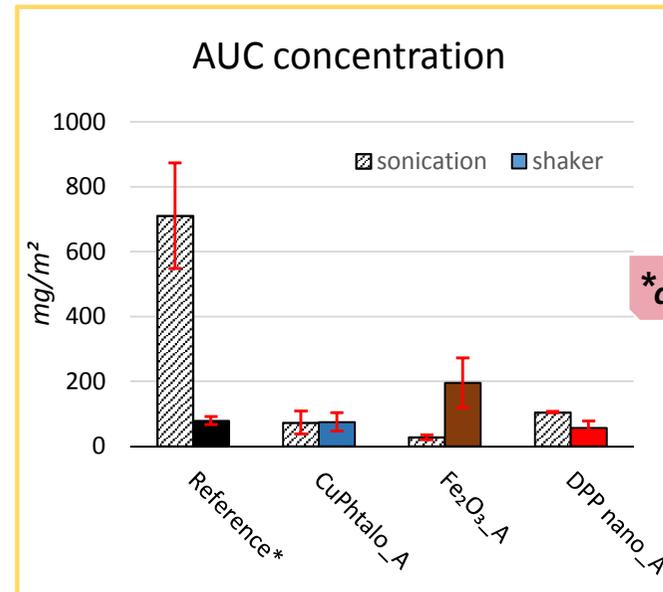
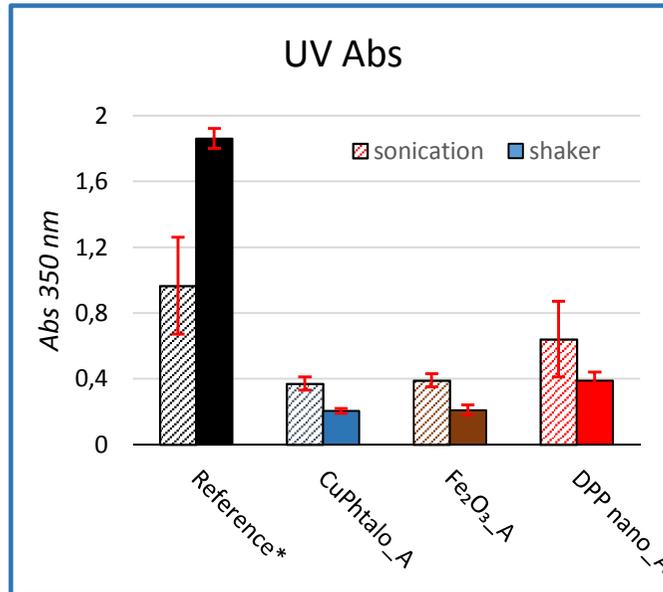


0
month

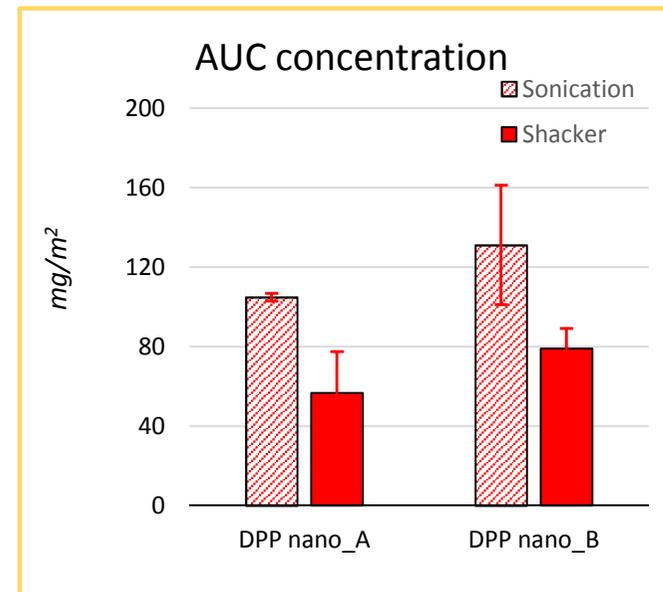
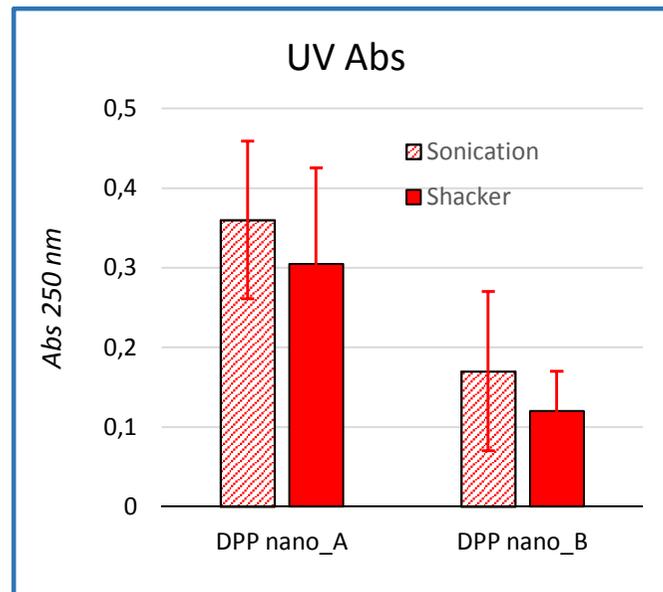
2
months

Nano Pigments release in Coating-A and -B after 2 month aging

Only in *acrylic-polyester* coating (A)

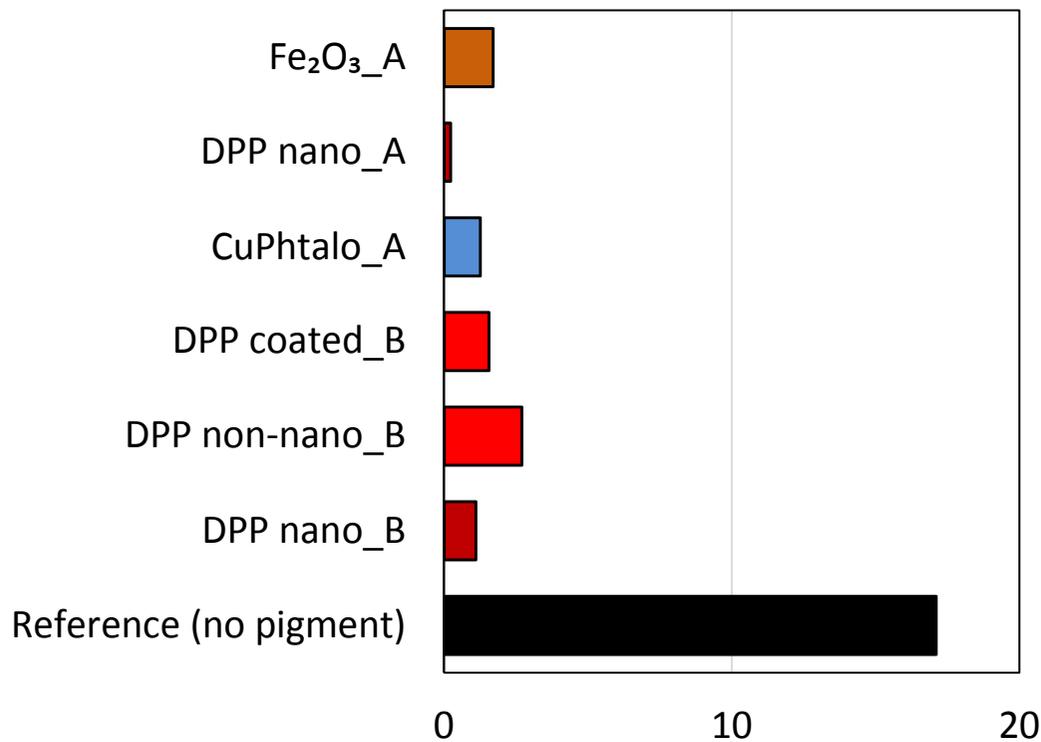


In *acrylic-polyester* coating (A) and *alkyd-melamine* coating (B)

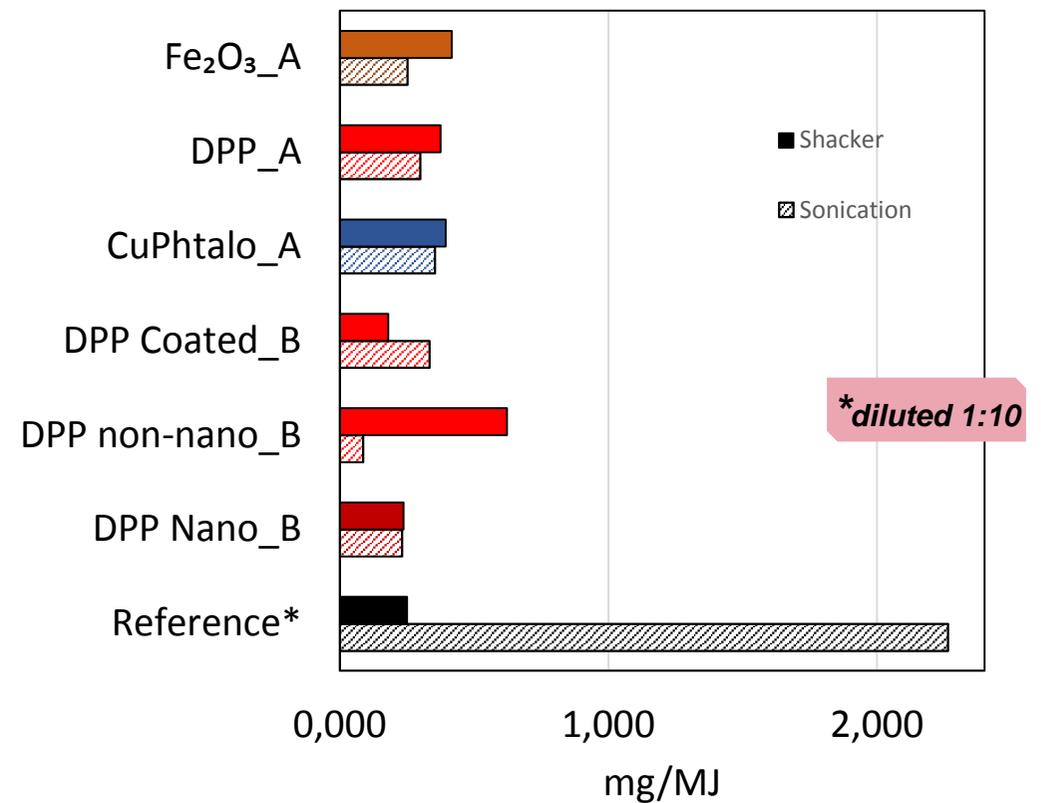


Nano Pigments release in Coating-A and -B

2 Month Change in Lightness (dL*)



Release rates of the 2 months aged plates



Combination of different fillers and matrixes show the same release profile

*diluted 1:10

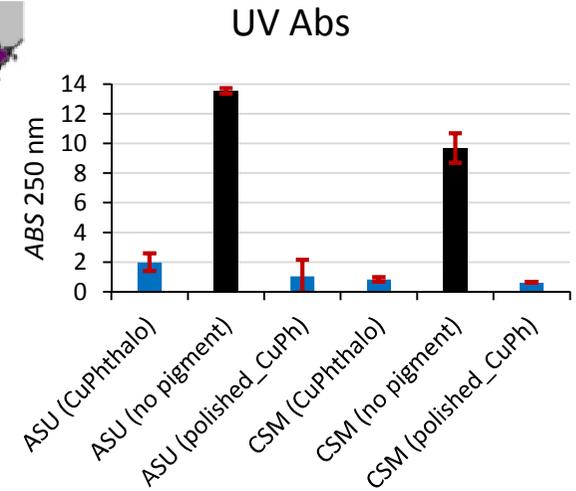
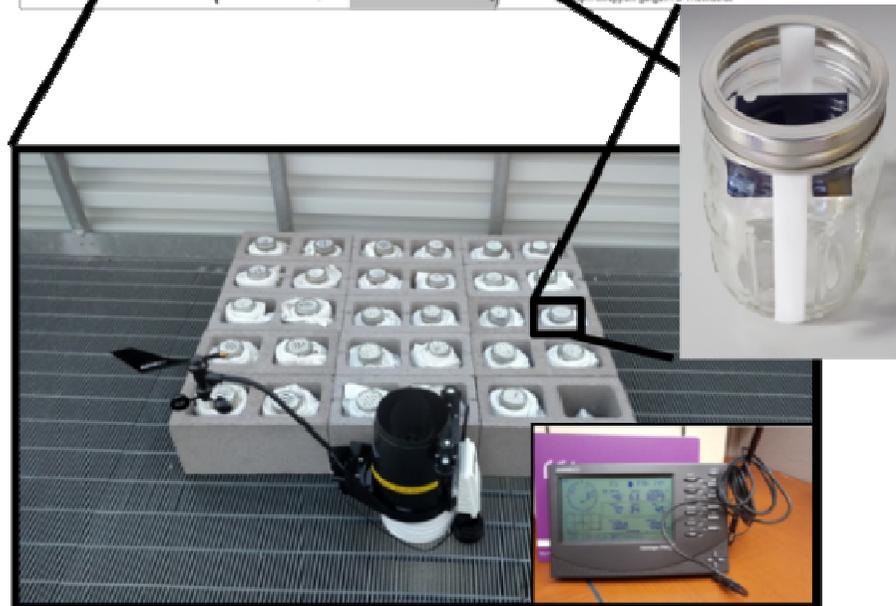
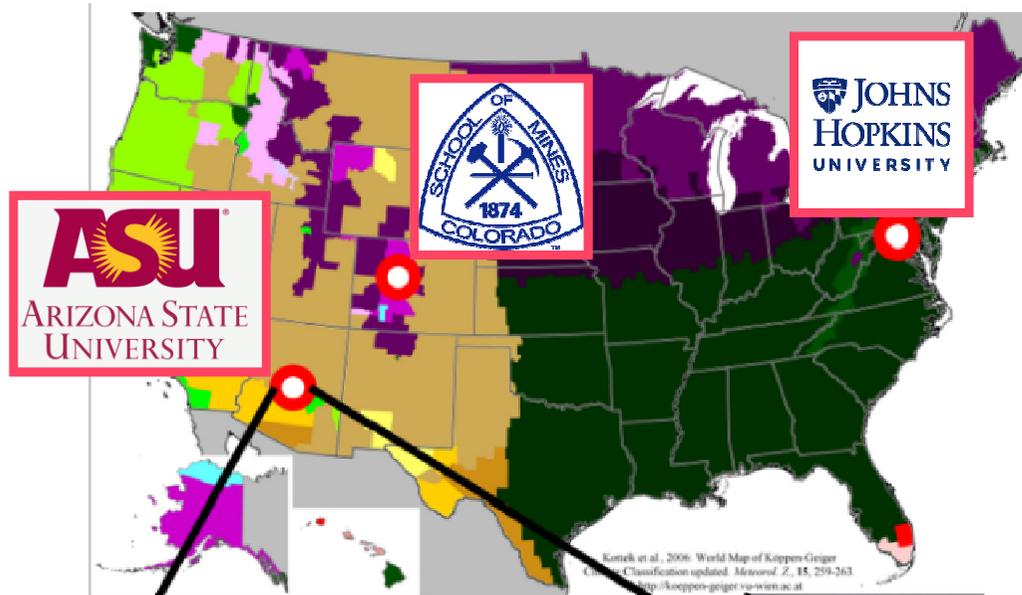
Collaboration with US universities: Natural aging



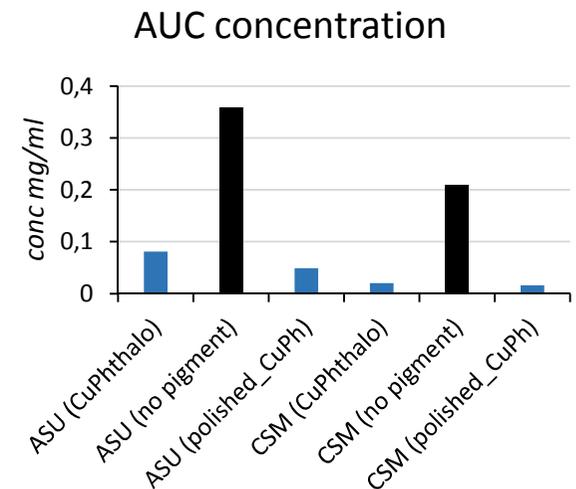
Reference
15 months



CuPhthalo
15 months



15 month outdoor aged plates



15 month outdoor aged plates

Short summary and Conclusion

- NanoRelease protocol is a successful method to quantify particle emission (10 nm - 20 μ m). The results were in agreement with the colorimetric analysis ($L^*a^*b^*$ color space) and with visual degradation of the plate.
- All the nano fillers displays a photoprotection effect, increasing the aging resistance of the coatings and improving their performance.
- For grouping prospective, the three different nanoforms (organic, inorganic, metallo-organic) can be grouped together. The different NM characteristics only slightly influence the fragment release. The release is mostly modulate by the nature of the matrix.

Thank you for your attention!



nano**GRAVUR**

Wendel Wohlleben

Klaus Vilsmeier

Johannes Keller

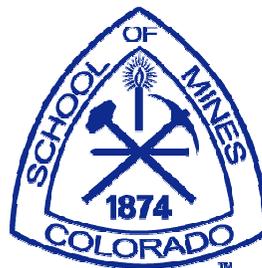
Philipp Müller

Sorin Pulbere



Howard Fairbrother, JHU

Jim Ranville, CSM



Paul Westerhoff, ASU



Li-Piin Sung, NIST



□ ■ BASF

We create chemistry

Releases from transparent blue automobile coatings containing nanoscale copper phthalocyanine and their effects on J774 A1 macrophages

NanoImpact 7 (2017) 75–83

Chengfang Pang^a, Nicole Neubauer^b, Matthew Boyles^c, David Brown^c, Nilesh Kanase^c, Danail Hristozov^a, Teresa Fernandes^c, Vicki Stone^c, Wendel Wohlleben^b, Antonio Marcomini^a

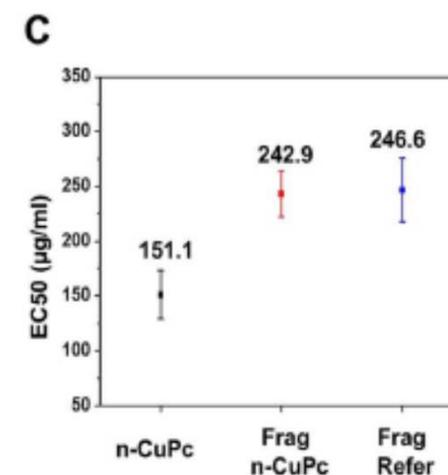
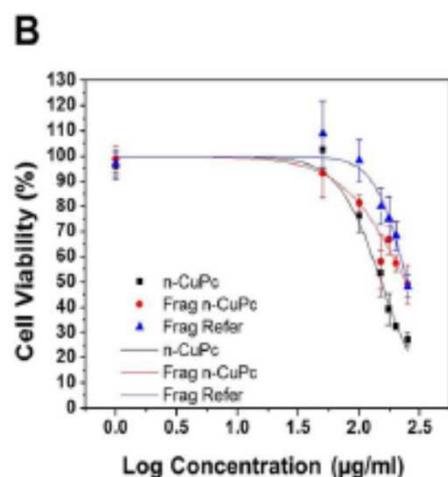
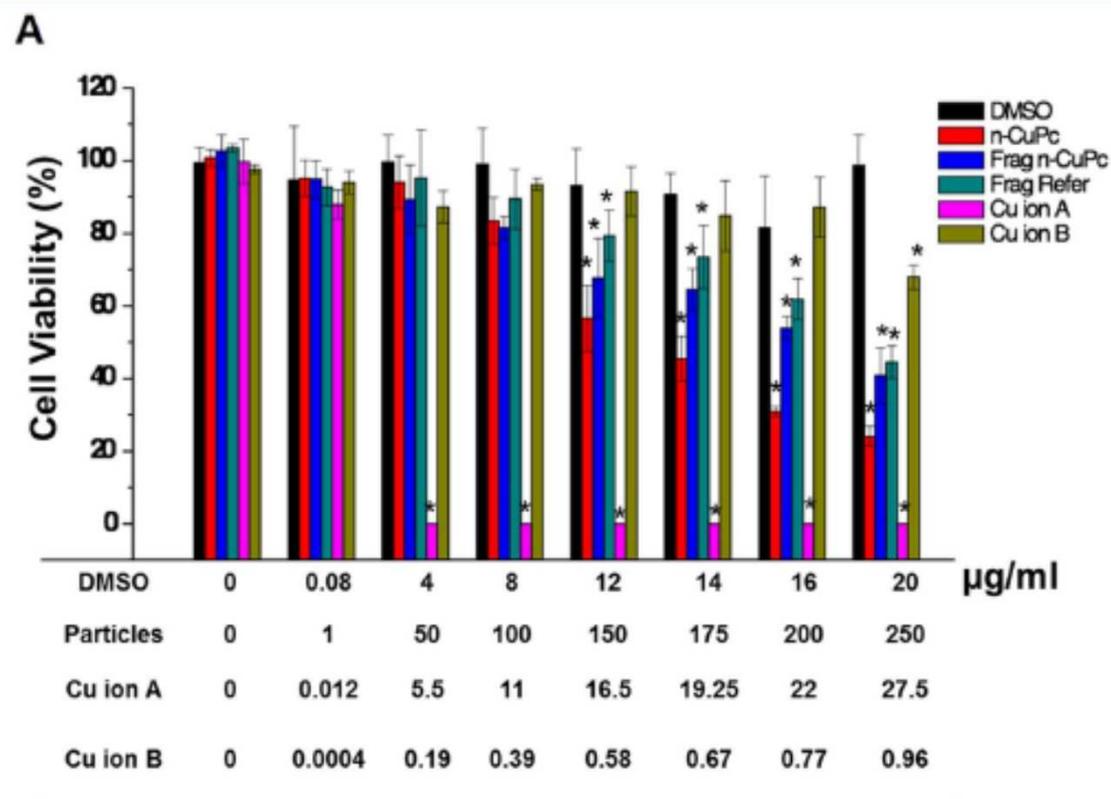


Fig. 4. (A) WST-1 assay of cell viability of n-CuPc, Frag n-CuPc, and Frag Refer to J774 A1 after 24 h exposure. The y axis represents the percent of cell viability compared to control. The x axis represents the concentrations of particles or copper ion or DMSO. The value represents the mean \pm standard deviation of three replicates. (B) Cell viability of J774 A1 cells treated with n-CuPc, Frag n-CuPc, and Frag Refer for 24 h. (C) The EC50 values were determined using the software Origin 8. Data are shown as plots of the EC50 of n-CuPc, Frag n-CuPc, and Frag Refer to J774 A1 for 24 h. The value represents the mean \pm standard deviation of three replicates.